



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.2011

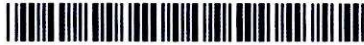
Job Sheet 212994



Part No: 647.2011

Job Qty: 4 pcs

Part Name: Lower Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/14/20

Job Tracking No:

Due Date: 9/30/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A NEW ISSUE 12-10-09 JLM VERIFIED BY:DD

Ship Via:

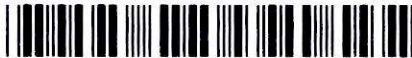
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Doosan - 1	4 pcs	9/16/20	9/16/20	1.00	0.89	Doosan - 1		20/09/27
120	QC 2	4 pcs	9/16/20	9/16/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



Container No: S303164



Part: 647.2011

Job No: 212994

Serial No/Batch: S303164

Revision: Rev N/C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/27/20

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 2 - 76	
					QC 2 - 86	
					QC 2 - 83	
170	QC 8	4 pcs	9/16/20	0.00 0.00	QC 8 - 12	
					QC 8 - 14	20/09/28
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
					QC 8 - 66	
					QC 8 - 73	
					QC 8 - 82	
180	Outsource - 4 - Anodize	4 pcs	9/30/20		ATG001-VC	10 SEP 28 2020
190	Packaging 2-1 - Receive - B4B	4 pcs	9/30/20	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	OCT 09 2020
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
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					Packaging 2 - 14 - B4B	
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				Packaging 2 - 22 - B4B	
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				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
200	QC 6	4 pcs	9/30/20	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
					QC 6 - 82
					OCT 09 2020
210	Packaging 3-1 - Stock - B4B	4 pcs	9/30/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
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					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B

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OCT 13 2020

220 QC 21 - SA	4 pcs	9/30/20	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89	OCT 14 2020
				QC 21 - SA - 70		
				QC 21 - SA - 9		
				QC 21 - SA - 77		
				QC 21 - SA - 28		

Part Op 110 - (Doosan Lathe) *** CUT BLANK ON CHOP SAW AT 30.125" LONG*** TURN AS PER DWG DWG REV: N/C
 Descriptions: FOLIO REV: AA DEBURR
 120 - (QC2- Inspect parts off machine FAI/FAIB)
 170 - (QC8- Inspect parts - second check)
 180 - Issue P/O: _____ ANODIZE AS PER DWG Finish: HARD ANODIZE IAW MIL-A-8625
 TYPE III, CLASS 2, COLOUR BLACK PRIME IAW MIL-P-23377J TYPE I CLASS N
 190 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached
 200 - QC6- All purchased or subcontracted products
 210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
 220 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.563	6061-T6 Round Bar .563	10 ft (2.5 ea)	110-Doosan - 1	<u>S30/366</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Doosan - 1	M6061T6R0.563	10	37	0

Part Specifications
Specifications could not be found.

Plex 9/14/20 8:04 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB047196



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047196

PO Date: 9/28/20

Due Date: 10/2/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pytm Terms: Net 60

Freight Terms:

Special Comments:

Phone: 613-832-3200

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	213376	RBW6220G00131-6F-1	RBW6220G00131-6F REV.A	Handle -Issue P/O; ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed x4	-	10/2/20	1 pcs	0 pcs	1 pcs	\$18.91/pcs	\$18.91
											OCT 06 2020	
2	212653	RBW6220G00131-6F-2	RBW6220G00131-6F REV.A	Lever -Issue P/O; ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed x4	-	10/2/20	4 pcs	0 pcs	4 pcs	\$18.91/pcs	\$75.64
											OCT 06 2020	
3	212652	RBW6220G00131-6F-1	RBW6220G00131-6F REV.A	Handle -Issue P/O; ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed x3	-	10/2/20	3 pcs	0 pcs	3 pcs	\$18.91/pcs	\$56.73
											OCT 07 2020	
4	212511	647.5710	647.5700 Rev N/C	GPS Mount : Various STC's Outsource process-Anodize per QSI017 4.1.10.1	Firmed x8	-	10/2/20	8 pcs	0 pcs	8 pcs	\$13.34/pcs	\$106.72
											OCT 09 2020	
5	212181	647.1511	647.1500 E	Lower Deflector : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : _____, Hard Anodize Color Black, Prime as per Dwg 647.1500	Firmed x4	-	10/2/20	4 pcs	0 pcs	4 pcs	\$14.44/pcs	\$57.76
											OCT 09 2020	
6	212994	647.2011	647.2000 Rev N/C	Lower Strut : Various STC's Issue P/O: ANODIZE AS PER DWG Finish: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOUR BLACK PRIME IAW MIL-P-23377J TYPE I CLASS N	Firmed x4	-	10/2/20	4 pcs	0 pcs	4 pcs	\$16.69/pcs	\$66.76
											OCT 09 2020	
7	205066	647.7814	647.7800	Fwd Bracket : Various STC's Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg. 647.7800 Rev. A	Firmed x14	-	10/2/20	14 pcs	0 pcs	14 pcs	\$10.14/pcs	\$141.96
											OCT 09 2020	
Grand Total:												\$524.48

DAS
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9-89

Plex 10/6/20 11:38 AM dart.lussier.patrick



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PURCHASE ORDER POHB047196



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

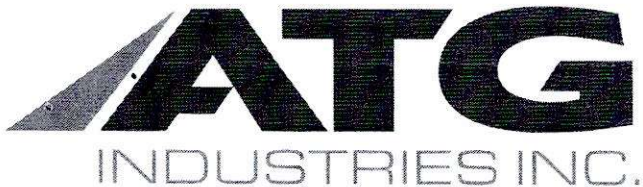
A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Please ensure to send the related invoice to hby_ap@dartaero.com.

Plex 10/6/20 11:38 AM dart.lussier.patrick



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Pack List

Number: 920930

Date: 08-Oct-20

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
8 ea	Part: 647.5710 GPS Mount Hard Black Anodize per MIL-A-8625, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-P-23377J, Type I, Class N (Customer Supplied), .1-2 Mil max Batch/Lot#: 5286641 Job: 28196 PO: POHB047196	Rev: NC Expiry Date: 5/16/22 Line: 4	
4 ea	Part: 647.2011 Lower Strut Hard Anodize per MIL-A-8625F, Type III, Class 2, Black, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied) .0006-.0009" (.6-.9 mils) per drawing Batch/Lot#: 5286641 Job: 28196 PO: POHB047196	Rev: NC Expiry Date: 5/16/22 Line: 5	DAS 82 9-89
4 ea	Part: 647.1511 Lower Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5286641 Job: 28197 PO: POHB047196	Rev: E Expiry Date: 5/16/22 Line: 5	 RECEIVED OCT 08 2020 DART AEROSPACE LTD.
Made in Canada.			



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920930

Date: 08-Oct-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
14 ea	Part: 647.7814 Fwd Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5286641 Job: 28198 PO: POHB047196	Rev: A	Expiry Date: 5/16/20 Line: 7
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>OCT 08 2020</u> Certified Signature: <u></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			